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# **PCT**

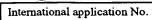
# INTERNATIONAL PRELIMINARY REPORT ON PATENTABILITY

(Chapter II of the Patent Cooperation Treaty)

(PCT Article 36 and Rule 70)

Applicant's or agent's file reference WO1606EGT	FOR FURTHER ACT	ION	See Form PCT/IPEA/416		
International application No.	International filing date		Priority date (day/month/year)		
PCT/JP03/09083	17.07.2	003	18.07.2002		
International Patent Classification (IPC)	or national classification a	nd IPC			
Int. Cl' H01M8/02, H01M8/10					
Applicant Honda Giken Kogyo Kabushiki Kaisha					
This report is the international preliminary examination report, established by this International Preliminary Examining Authority under Article 35 and transmitted to the applicant according to Article 36.					
2. This REPORT consists of a total	of 3 sheets, in	cluding this cover s	heet.		
3. This report is also accompanied b	y ANNEXES, comprising	g:			
a. (sent to the applicant a	and to the International Bu	reau) a total of	1 sheets, as follows:		
sheets of the description, claims and/or drawings which have been amended and are the basis of this report and/or sheets containing rectifications authorized by this Authority (see Rule 70.16 and Section 607 of the Administrative Instructions).					
sheets which supersede earlier sheets, but which this Authority considers contain an amendment that goes beyond the disclosure in the international application as filed, as indicated in item 4 of Box No. I and the Supplemental Box.					
b. (sent to the International Bureau only) a total of (indicate type and number of electronic carrier(s))  , containing a sequence listing and/or tables related thereto, in computer readable form only, as indicated in the Supplemental Box Relating to Sequence Listing (see Section 802 of the Administrative Instructions).					
4. This report contains indications relating to the following items:					
Box No. I Basis of th	•				
Box No. II Priority					
Box No. III Non-establ	lishment of opinion with r	egard to novelty, inv	rentive step and industrial applicability		
Box No. IV Lack of un	ity of invention				
Box No. V Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement					
Box No. VI Certain do	cuments cited				
Box No. VII Certain de	fects in the international a	pplication			
Box No. VIII Certain observations on the international application					
Date of submission of the demand		Date of completion	on of this report		
13.02.2004		12.	07. 2004		
Name and mailing address of the IPEA/  Japan Patent Office (JPEA/JP)  Postal Code 100-8915  4-3, Kasumigaseki 3-chome, Chiyoda-ku, Tokyo Facsimile No.			r MAEDA, Hiroyuki 4X-2930 Phone 03-3581-1101 Ext. 3477		





PCT/JP03/09083

# INTERNATIONAL PRELIMINARY REPORT ON PATENTABILITY

Box	No. I	I Basis of the report			
1.		n regard to the language, this report is based on the international application in the language in which it was filed, unlawise indicated under this item.	less		
		This report is based on translations from the original language into the following language which is the language of a translation furnished for the purposes of:	. ,		
		international search (under Rules 12.3 and 23.1(b))			
		publication of the international application (under Rule 12.4)			
		international preliminary examination (under Rules 55.2 and/or 55.3)			
	furnis	n regard to the elements of the international application, this report is based on (replacement sheets which have be ished to the receiving Office in response to an invitation under Article 14 are referred to in this report as "originally fill are not annexed to this report):			
		the international application as originally filed/furnished			
	K)	the description:  pages 1 - 4 0 as originally filed/furnis	had		
		pages 1-40 as originally filed/furnis  pages* as originally filed/furnis			
		pages* received by this Authority on			
		pages			
	$\boxtimes$	the claims:			
		pages 3-6 as originally filed/furnis			
		pages* as amended (together with any statement) under Article	e 19		
		pages received by this Audionty on			
		pages* received by this Authority on			
	$\boxtimes$	the drawings:			
		pages 1/25-25/25 as originally filed/furnis	shed		
		pages* received by this Authority on	<del></del> .		
		pages* received by this Authority on			
		a sequence listing and/or any related table(s) - see Supplemental Box Relating to Sequence Listing.			
3.	$\boxtimes$	The amendments have resulted in the cancellation of:			
		the description, pages			
		the claims, Nos. 2			
		the drawings, sheets/figs			
		the sequence listing (specify):			
		any table(s) related to sequence listing (specify):			
4.		This report has been established as if (some of) the amendments annexed to this report and listed below had not made, since they have been considered to go beyond the disclosure as filed, as indicated in the Supplemental (Rule 70.2(c)).			
		the description, pages			
		the claims, Nos.			
		the drawings, sheets/figs			
		the sequence listing (specify):			
		any table(s) related to sequence listing (specify):			
*	* If item 4 applies, some or all of those sheets may be marked "superseded."				





Box No. V Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement

1.	Statement		,	
	Novelty (N)	Claims Claims	1,3-6	YES NO
:	Inventive step (IS)	Claims Claims	1,3-6	YES NO
	Industrial applicability (IA)	Claims Claims	1,3-6	YES

## 2. Citations and explanations (Rule 70.7)

Document 1: Document 2: Document 3:	JP2000-239488A (Nichias Corp.), 2000.09.05; claims, [0014] – [0023] JP2000-234055A (Nichias Corp.), 2000.08.29; claims, [0010] – [0018] JP2002-198063A (Mitsubishi Chemicals Corp.), 2002.07.12; claims, [0010]
Document 4:	JP2002-184420A (Mitsubishi Chemicals Corp.), 2002.06.28; claims, [0025]
Document 5:	JP2000-176654A (Ultex Corp.), 2000.06.27; entire document
Document 6:	JP6-290796A (Shin-etsu Polymers Co., Ltd.), 1994.10.18; [0023]
Document 7:	JP2000-012067 (Fuji Electric Co., Ltd.), 2000.01.14; claims, Fig. 3

#### Claim 1:

The invention as claimed in claim 1 lacks inventive step over D1-D4 cited in the International Search Report.

As disclosed in D3 and D4, it has been known to employ a thermoplastic resin such as polyphenylene sulfide as a separator material. Accordingly, no difficulty is deemed to have existed in employing polyphenylene sulfide, as disclosed in D1 and D2, as a thermoplastic resin material for a separator.

## Claims 3, 4:

The inventions as defined in claims 3 and 4 lacks inventive step over D1 to D6 cited in the ISR.

As shown in D5 and D6, it has been generally known to join two members together by ultrasonic welding. Accordingly, in the inventions disclosed in D1 and D2, no difficulty is found in employing the disclosed method for joining a gas diffusion layer with a separator.

#### Claims 5, 6:

The inventions as defined in claims 5 and 6 lacks inventive step over D1 to D7 cited in the ISR.

As shown in D7, it has been known in this field of technology to provide cooling water passages between two separators.

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#### CLAIMS

1. A method for manufacturing a fuel cell separator for sandwiching from both sides via diffusion layers an anode and a cathode disposed on an electrolyte membrane, the fuel cell manufacturing method comprising:

a step of obtaining a mixture by mixing a thermoplastic resin and a conductive material, the thermoplastic resin being a resin selected from ethylene / vinyl acetate copolymers, ethylene / ethyl acrylate copolymers, straight-chain low-density polyethylene, polyphenylene sulfide and modified polyphenylene oxide, the conductive material being carbon particles of at least one selected from black lead, Ketchen black and acetylene black;

a step of forming with this mixture a separator starting

15 material having gas flow passage grooves in a contact face thereof
to contact the diffusion layer; and

a step of irradiating the contact face of this separator starting material with an electron beam.

## 20 2. (canceled)

A method for bonding a fuel cell separator and an electrode
 diffusion layer, comprising:

disposing a carbon fiber electrode diffusion layer on a thermoplastic resin separator;

applying a welding pressure to the electrode diffusion layer